

**Client:** Parchem Construction Supplies Pty Ltd  
7 Lucca Road  
Wyong NSW 2259

**Your Reference:** Renderoc Testing

**Our Reference:** JN 16-10-349

## Certificate of Test No. 16215

**Sample:** Repair Mortar Sample

**Date Received:** 13<sup>th</sup> December 2016

**Date Tested:** 07<sup>th</sup> February – 16<sup>th</sup> March 2017

**From:**

**Description & Condition:** 1 –off bag of RENDEROC HB40 PLUS

**Test Description:** Chloride Diffusion, Nordtest NT Build 443

### Sample Preparation:

Standard cylinder samples (200 x 100 mm diameter) were cast by SGS as per Parchem's instructions. Samples were demoulded at 24 hours and cured in limewater at  $23 \pm 2$  °C until test dates. Sub-samples were taken from the body of the cylinder, coated with epoxy resin and saturated to constant weight.

### Test Method:

Method of test in accordance with Nordtest NT Build 443 Approved 1995-11 "Concrete, Hardened: Accelerated Chloride Penetration". Sub-samples analysed for chloride content by BS 1881: Part 124: 2015 "Methods for Analysis of Hardened Concrete" Section 12.1, except titration by potentiometric method.

This Certificate of Test replaces Certificate of Test No. 12106 which is now withdrawn.



16/03/2017

Tested By  
R. Lu, Geotechnician

Date



30/05/2022

Authorised Signatory  
N. Nguyen, Laboratory & Quality Manager

Date



**NATA Accredited Laboratory No. 2418.**

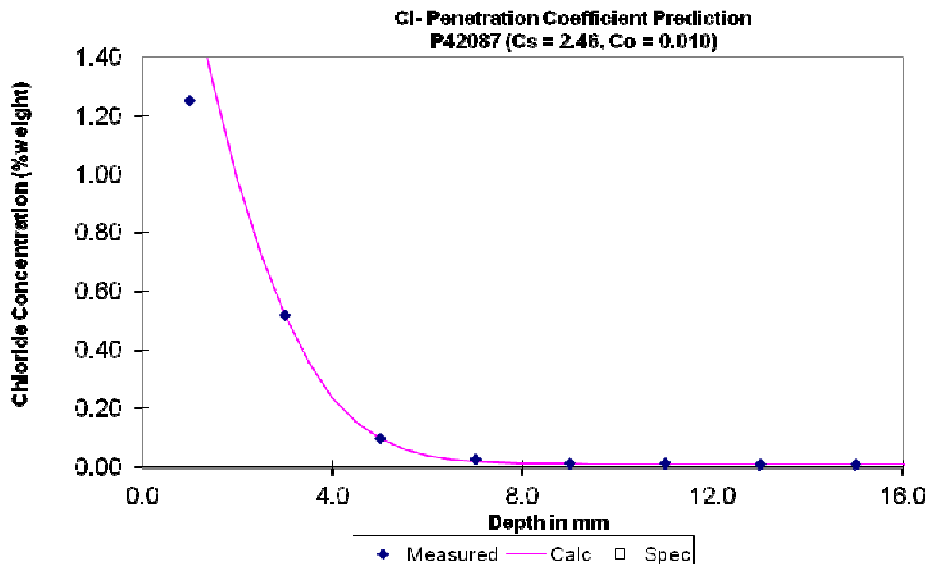
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**Test Results:**

Sample Identification

SGS Laboratory No: P42087  
 Client Sample No: RENDEROC HB40 PLUS  
 Date Cast: 13/12/2016



1. Chloride Ion Concentration Profile: (average of three test pieces)
 

Depth/mm	% Cl by wt Concrete
0-2	1.252 (ignored in curve fit)
2-4	0.518
4-6	0.096
6-8	0.024
8-10	0.013
10-12	0.011
12-14	0.009
14-16	0.010
Background, $C_i$	0.010 (assumed value)
  
2. Determined Diffusion Coefficient,  $D_e$ :  $0.94 \times 10^{-12} \text{ m}^2/\text{sec}$   
 Surface Chloride Concentration,  $C_s$ : 2.46 %  
 Final Chloride Concentration,  $C_f$ : 0.05%
  
3. Penetration Parameter,  $K_{Cl}$ : 18 mm/ $\sqrt{\text{year}}$

Note: Editorial changes to the Client ID only.

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